



## Overview of Service plant Einbeck

- Zinc alkaline (frame and drum)
- Zinc acid (frame and drum)
- Zinc-iron alkaline (drum)
- Zinc-nickel alkaline (drum)
- Double-nickel-chrome (Chrome VI) (frame)
- Chrome VI-free post treatment  
Passivation  
Sealer  
Topcoats
- Phosphating (frame and drum)  
thick film and thin film phosphate  
Passivation  
Dewatering  
Bonding agent (for later vulcanization)  
Polymer dispersion (for later cold work)
- Degreasing / Etching / Washing / Corrosion protection
- Malleablizing

- 1 Rheinmünster
- 2 Lichtenau
- 3 Sömmerda
- 4 Mühlhausen
- 5 Einbeck
- 6 Hartha
- 7 Leinfelden

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